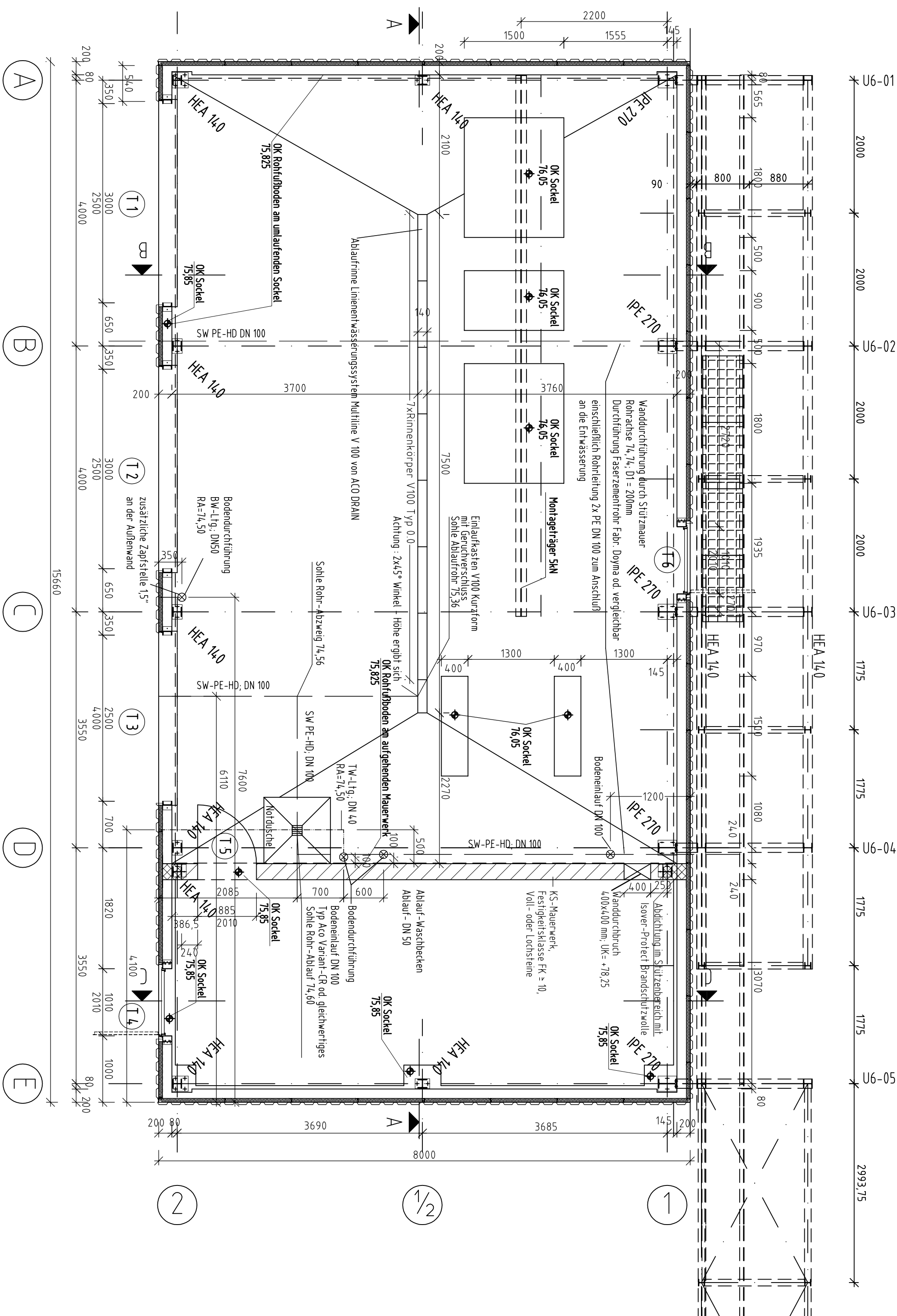
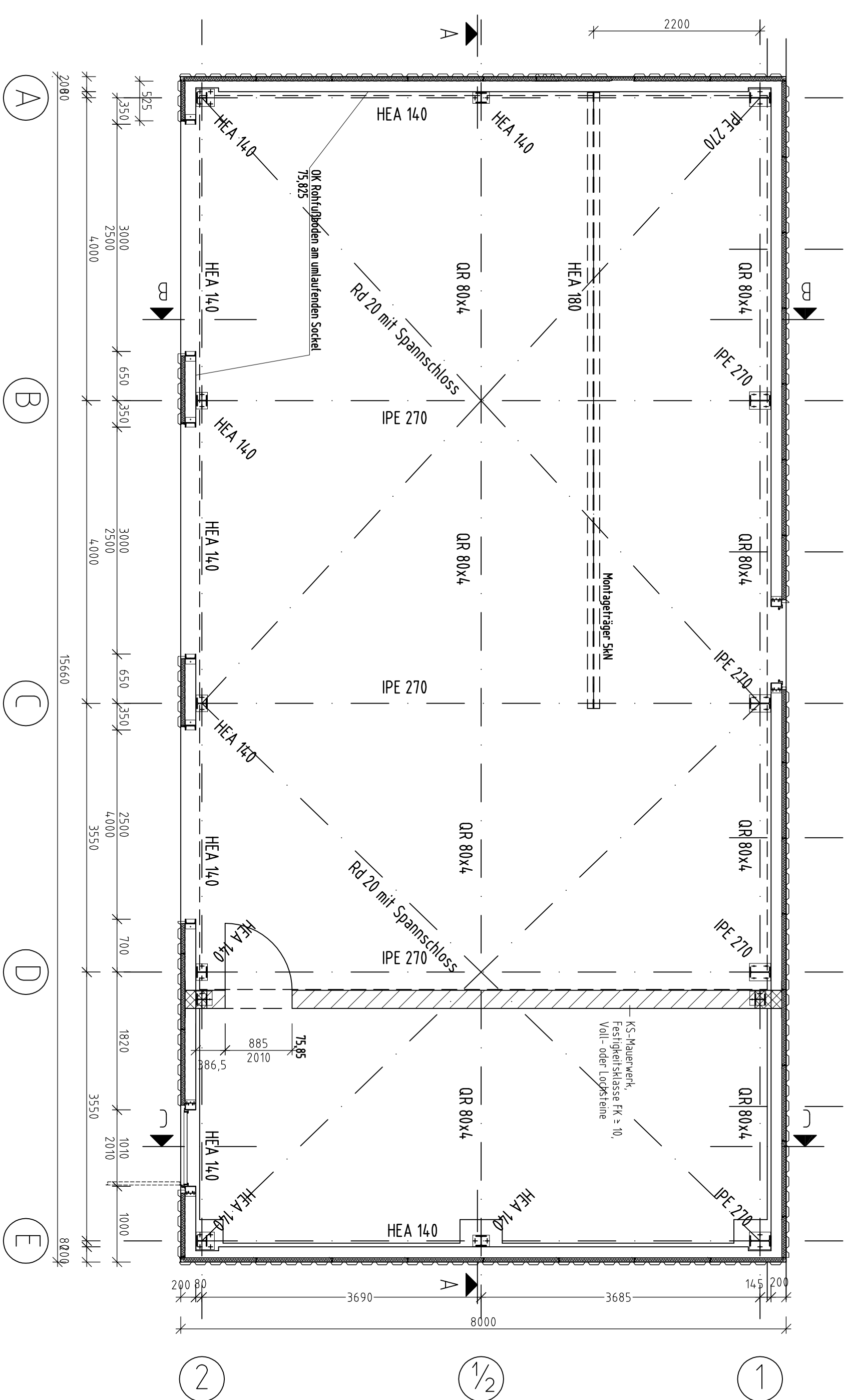




Schrauben nach DIN 6914 (10,9 mit 1,0 v)									
Schraube verzinkt	verdrängbare Vorspannring	Anzeilmomente							
		MD	HN	hNm	Nm	hNm leicht geölt	Nm		
M 12	5	50	10	100	12	170			
M 16	10	100	25	250	35	350			
M 20	16	160	45	450	60	610			
M 24	22	220	80	800	110	1100			
M 27	28	280	105	1050	145	1450			
M 30	35	350	165	1650	220	2200			